



**NOTES:**

1. STRUCTURE SHALL CONFORM WITH F.D.O.T. DESIGN STANDARDS PROVIDING FOR A MINIMUM H-20 LOAD RATING.
2. CAST-IN-PLACE STRUCTURES SHALL BE DESIGNED BY FLORIDA LICENSED ENGINEER.
3. PRE-CAST STRUCTURES SHALL CONFORM TO ASTM C478.
4. LIDS SHALL BE LABELED 'SAMPLE STATION'.
5. INSTALLATION SHALL BE IN ACCORDANCE WITH STANDARD PLUMBING AND BUILDING CODES AND TOHO STANDARDS. WHERE CONFLICTS EXIST, THE MORE STRINGENT STANDARD SHALL PREVAIL.
6. INLET AND OUTLET PIPING SHALL REQUIRE A TWO-WAY CLEANOUT TEE.
7. SAMPLE STATION SHALL BE PLACED DOWNSTREAM OF THE FINAL PRETREATMENT STRUCTURE WHERE MULTIPLE STRUCTURES ARE UTILIZED.
8. ALL PORTLAND CEMENT, GROUT, OR CONCRETE FILL USED INSIDE OR OUTSIDE OF A NON-POLYMER MANHOLE SHALL REQUIRE XYPEX C-1000 RED, XYPEX XYCRYLIC ADMIX OR APPROVED EQUAL.



EFFECTIVE DATE:	04/01/2025
BOARD APPROVED DATE:	01/22/2025
PREVIOUS VERSION:	2022
DRAWN BY:	MP
REVISED BY:	DT

**STANDARD SAMPLE STATION**

DRAWING NUMBER  
**13.0**